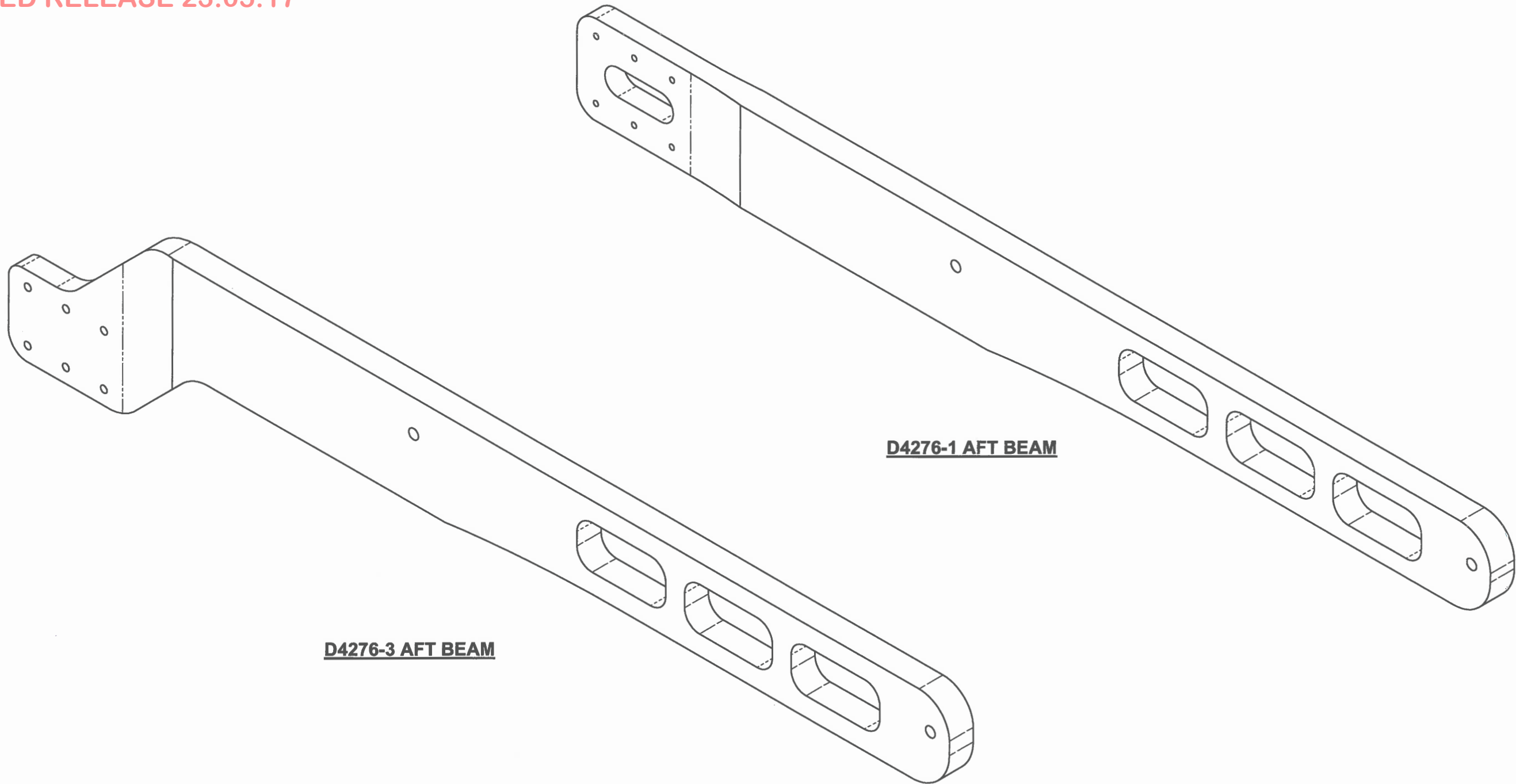


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D4276-1 AFT BEAM

D4276-3 AFT BEAM

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -1: 8.68 lbs
-3: 10.02 lbs
- 8) MASK HOLES PRIOR TO POWDER COAT.

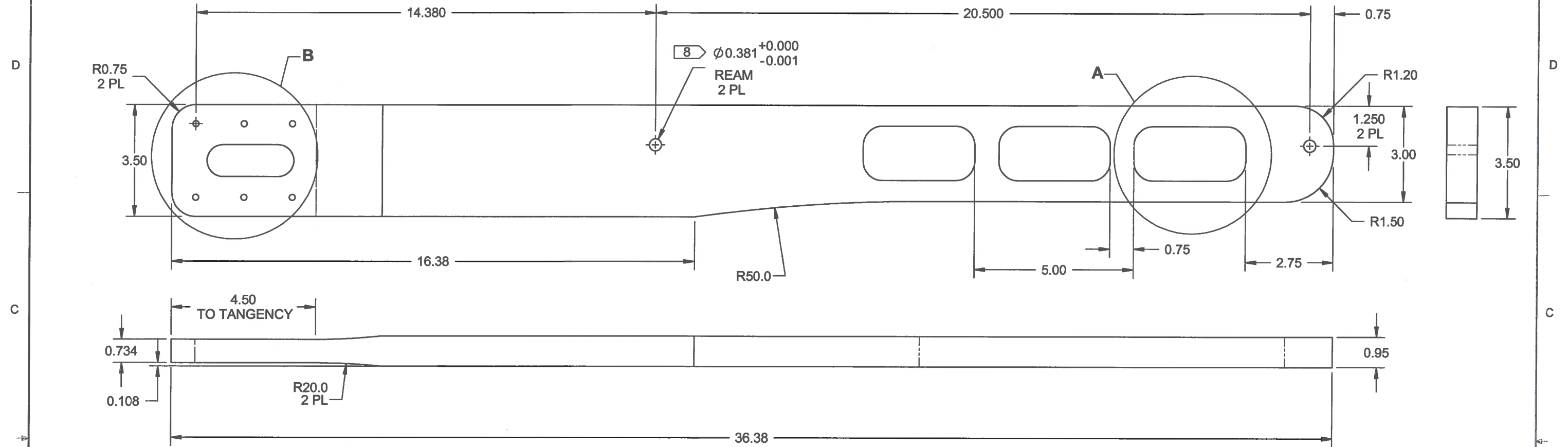
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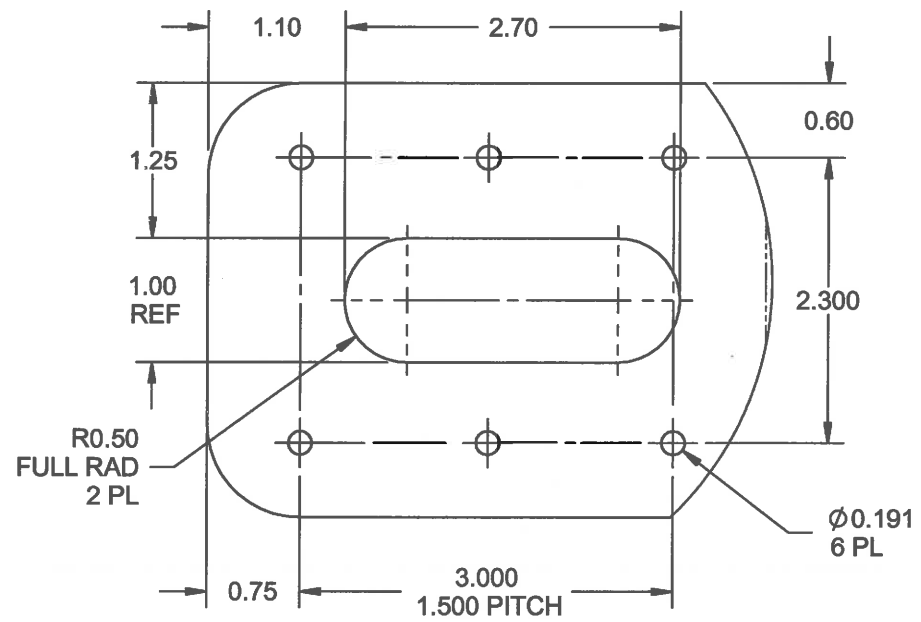
C	REVISED NOTE 7 & -3 DIM PER CUSTOMER INPUTS; REASON ECR 442	RF	23.03.08
B	ADDED -3; REASON ECR 442	RF	22.10.20
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	SC	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. C
MFG. APPR.	FK	D4276	SHEET 1 OF 3
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	AFT BEAM	NTS
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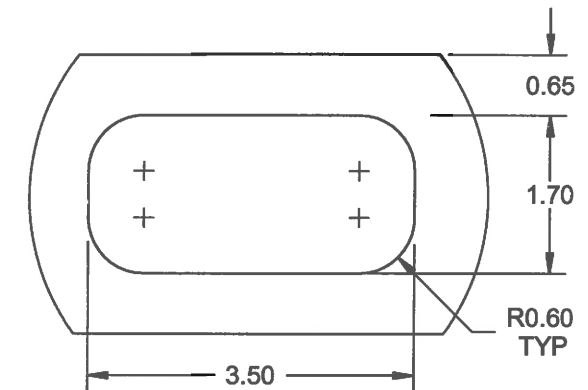


D4276-1 AFT BEAM

GRAIN
DIRECTION



DETAIL B



DETAIL A
3 PL

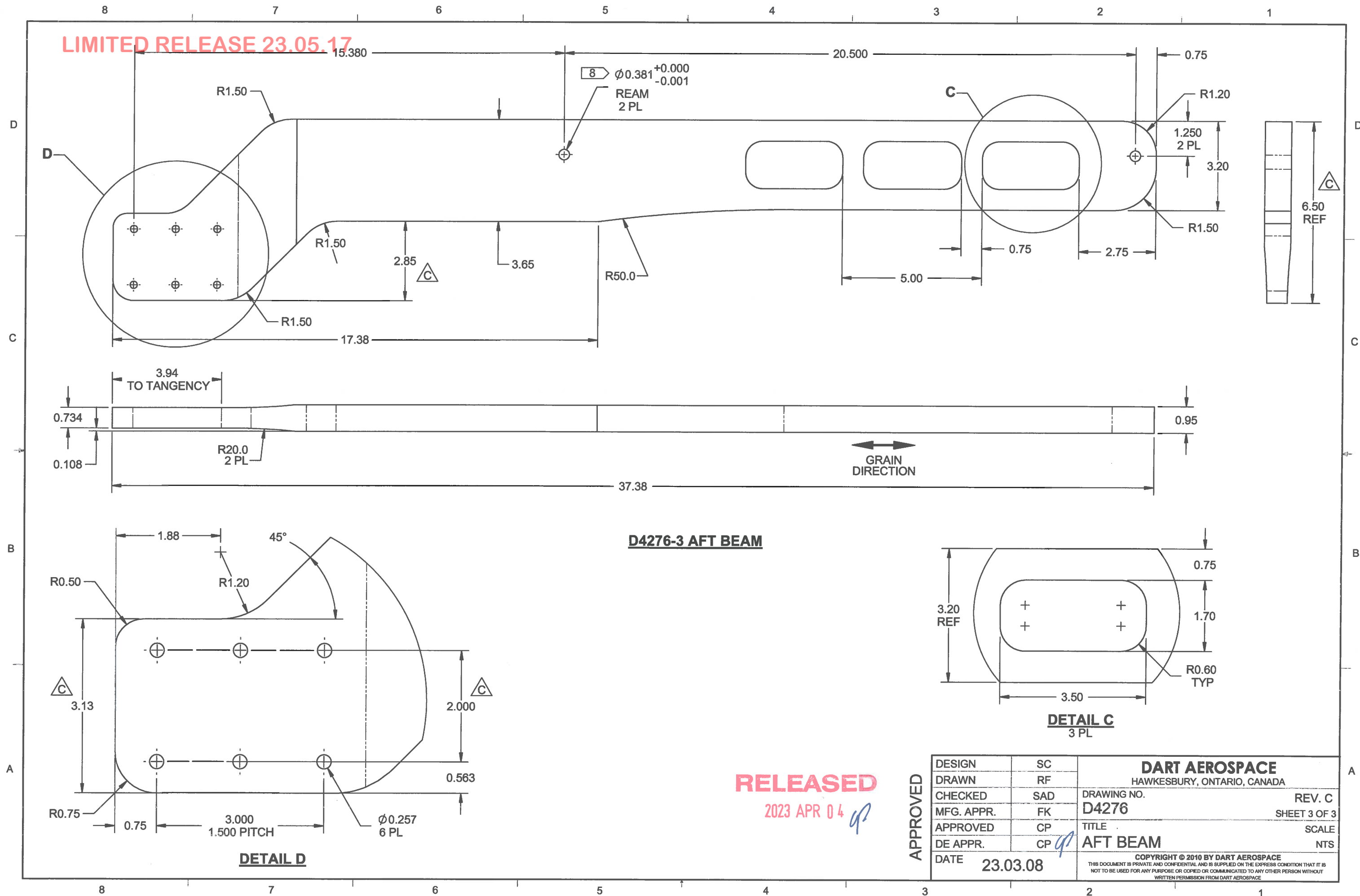
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